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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: 10° Linear ± 0.01 except for bolt locations	DRAWN	SPL	10/28/15
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED	CM	10/28/15
		MATERIAL Al 6061	ENG APPR.	WCG	10/28/15
		FINISH	MFG APPR.	CM	10/28/15
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		

TITLE:
**Helium Valve Payload
 Balloon Plug**

SIZE A	DWG. NO. Wheel_Plug	REV 3
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SCALE: 1:2 WEIGHT: 0.53lbs SHEET 1 OF 1